

# True T 49f Hc Service Manual



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## INSTALLATION MANUAL FOR T-SERIES FREEZER / REFRIGERATOR (SWING AND SLIDE DOOR)



### TABLE OF CONTENTS

► <b>Safety Information</b>	
Safety Precautions	1
TSD Do's and Don'ts	2
Proper Disposal	3
Connecting Electricity	4
Adapter Plugs	4
► <b>Installation / Operation Instructions</b>	
Ownership	5
Required Tools	5
Uncrating	5
Leveling Cabinet	6
Installation of Castors or Optional Legs	7
Installing Optional Castors on a T-12FG	8
Wire Gauge Chart	9
Sealing Cabinet to Floor & Electrical Inst.	10
Start-up	11
Shelving Install/Operation & Light Switches	12
Grasslin Defrost Timer (Freezer Units Only)	13
Field Troubleshooting (Freezer Units Only)	14-15
Light Cover Install for T-12FG	16
► <b>Maintenance, Care &amp; Cleaning</b>	
Cleaning Condenser Coil	17-18
Temperature Control Adjustment	19
Stainless Steel Equipment Care & Cleaning	20-21
Light Bulb Replacement	21
Warranty (U.S.A. & CANADA ONLY!)	22

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### CONGRATULATIONS!

*You have just purchased the finest commercial  
freezer / refrigerator available. You can expect many  
years of trouble-free operation.*

## T-SERIES FREEZER / REFRIGERATOR SWING & SLIDE DOOR

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### True T 49F HC Service Manual

The True T 49F HC is a high-performance commercial freezer designed for businesses that require reliable storage of perishable goods. Understanding the intricacies of the True T 49F HC ensures that operators can maintain and troubleshoot the unit effectively, prolonging its lifespan and ensuring optimal performance. This article provides a comprehensive overview of the True T 49F HC service manual, detailing essential service procedures, troubleshooting tips, and maintenance guidelines.

# Overview of True T 49F HC Freezer

The True T 49F HC is a two-door freezer that boasts a capacity of 49 cubic feet. It is designed to keep food at safe temperatures while being energy efficient. Key features include:

- Temperature Range: -10°F to 0°F
- Construction: Stainless steel exterior and interior for durability and easy cleaning
- Refrigeration System: Environmentally friendly R290 refrigerant
- Shelving: Adjustable, heavy-duty PVC-coated wire shelves
- Doors: Triple-glazed, self-closing doors with a locking mechanism

The unit is widely used in restaurants, catering services, and grocery stores, making it essential for operators to familiarize themselves with its service manual.

## Importance of the Service Manual

The service manual for the True T 49F HC serves as a vital resource for technicians and operators alike. It contains information that helps in:

- Routine Maintenance: Ensuring the unit operates efficiently and effectively.
- Troubleshooting: Identifying and resolving common issues.
- Parts Replacement: Knowing which parts can be replaced and how to do so.
- Operational Guidelines: Understanding the correct way to operate the freezer.

## Routine Maintenance Procedures

Regular maintenance is necessary to keep the True T 49F HC running smoothly. Here are some essential maintenance tasks outlined in the service manual:

### 1. Cleaning the Condenser Coils

Dirty condenser coils can reduce the efficiency of the freezer. Follow these steps:

- Turn off the power to the unit.
- Remove the grill cover to access the coils.
- Use a soft brush or a vacuum with a brush attachment to clean the coils.
- Replace the grill cover and restore power.

## 2. Checking the Door Gaskets

Door gaskets ensure proper sealing and temperature retention. Inspect them regularly for tears or wear:

- Clean the gaskets with warm, soapy water.
- Check for any cracks or damage; replace if necessary.
- Ensure that the door closes tightly to maintain temperature.

## 3. Inspecting the Temperature Control Settings

Regularly check the temperature settings to ensure they are within the recommended range:

- Use a calibrated thermometer to verify the internal temperature.
- Adjust the thermostat if the temperature is outside the -10°F to 0°F range.

## Troubleshooting Common Issues

The True T 49F HC may encounter various issues during operation. The service manual includes common problems and their solutions.

### 1. Unit Not Cooling

If the freezer is not cooling properly, consider the following steps:

- Check the power supply: Ensure the unit is plugged in and receiving electricity.
- Examine the thermostat settings: Make sure they are set correctly.
- Inspect the condenser coils: Clean if they are dirty or blocked.
- Verify the door seals: Ensure they are functioning correctly to prevent cold air from escaping.

### 2. Excessive Noise

Unusual noises can indicate a problem. Here's how to troubleshoot:

- Check for loose parts: Inspect the interior for any loose shelves or components.
- Inspect the compressor: Listen for unusual sounds and consider contacting a technician if the compressor is malfunctioning.
- Look for vibrations: Ensure the unit is level and stable on the floor.

## 3. Frost Build-Up

Frost build-up can affect efficiency and storage capacity. To resolve this issue:

- Make sure the door closes properly: Check the gaskets for wear.
- Avoid leaving the door open for extended periods: Minimize exposure to warm air.
- Schedule regular defrosting: If the unit is not self-defrosting, manual defrosting may be necessary.

## Parts Replacement Guide

The service manual provides a detailed list of parts that may need replacement over time. Here are some commonly replaced parts:

### 1. Door Gaskets

- Signs of Damage: Cracking, tearing, or loss of elasticity.
- Replacement Process:
  - Remove the old gasket.
  - Clean the area where the gasket attaches.
  - Install the new gasket, ensuring it seats properly.

### 2. Thermostat

- Signs of Malfunction: Inaccurate temperature readings or the unit not maintaining temperature.
- Replacement Steps:
  - Disconnect power to the unit.
  - Remove the panel covering the thermostat.
  - Disconnect the old thermostat and install the new one.

### 3. Compressor

- Signs of Failure: Excessive noise, overheating, or failure to start.
- Replacement Steps:
  - Always consult a professional technician for compressor replacement due to the complexity and refrigerant handling.

# Operational Guidelines

To ensure the True T 49F HC functions correctly, operators should follow specific guidelines:

## 1. Loading the Freezer

- Avoid overloading: Ensure proper air circulation around items.
- Maintain organized storage: Label items for easy identification and ensure FIFO (first in, first out) storage practices.

## 2. Monitoring Temperature

- Regularly check temperature logs: Keep a record of temperatures for food safety compliance.
- Use an external thermometer: Supplement internal readings with external monitoring for accuracy.

## 3. Ensuring Proper Ventilation

- Maintain clearance around the unit: Ensure that the freezer is not blocked by other equipment or items.
- Avoid placing the unit in hot environments: High ambient temperatures can affect cooling efficiency.

## Conclusion

The True T 49F HC service manual is an indispensable document for anyone operating or maintaining this commercial freezer. By understanding the maintenance procedures, troubleshooting common issues, and being familiar with part replacements, operators can ensure the longevity and efficiency of the unit. Proper adherence to the service manual guidelines not only promotes food safety but also enhances the overall performance of the True T 49F HC, making it a vital asset in any commercial kitchen or food storage environment.

## Frequently Asked Questions

## **What is the purpose of the True T 49F HC service manual?**

The True T 49F HC service manual provides detailed instructions and guidelines for the maintenance, troubleshooting, and repair of the True T 49F HC commercial refrigerator, ensuring optimal performance and longevity.

## **Where can I find a PDF version of the True T 49F HC service manual?**

The PDF version of the True T 49F HC service manual can typically be found on the manufacturer's official website or by contacting their customer support for direct access.

## **What are some common troubleshooting tips included in the True T 49F HC service manual?**

Common troubleshooting tips in the True T 49F HC service manual include checking the power supply, inspecting the door seals for leaks, ensuring the condenser coils are clean, and verifying temperature settings.

## **Is the True T 49F HC service manual applicable to other True refrigerator models?**

While the True T 49F HC service manual is specifically designed for that model, some procedures and specifications may be similar to other True refrigerator models, but it's essential to consult the specific manual for accurate information.

## **What kind of maintenance practices are recommended in the True T 49F HC service manual?**

The True T 49F HC service manual recommends regular maintenance practices such as cleaning the condenser coils, checking refrigerant levels, inspecting electrical components, and ensuring proper airflow around the unit.

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