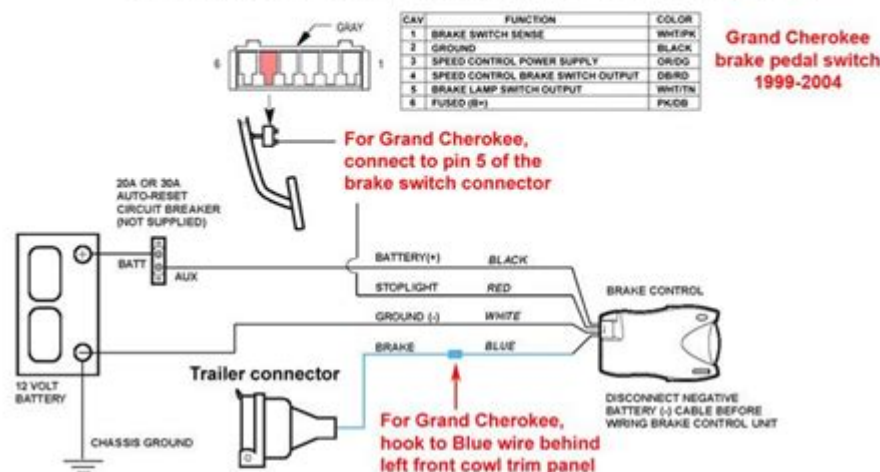


# Tap Brake Master Electric Brake Controller Manual

## TEKONSHA® **ELECTRONIC BRAKE CONTROL INSTALLATION**

### Wiring Instructions For Electronic Brake Controls



#### READ THIS FIRST:

Read and follow all instructions carefully before wiring brake control. Keep these instructions with the brake control for future reference.

#### Important Facts to Remember

1. The brake control must be installed with a 12 volt negative ground system. (To install with a positive ground system use Tekonsha® P/N 3191.)
2. **WARNING** Reversing BLACK and WHITE wires or improper wiring will damage or destroy brake control.
3. **WARNING** Be sure to solidly connect all four wires or brake control will not function properly.
4. Soldering is recommended or crimp-on butt connectors are a suitable substitution.
5. Route all wires as far from the radio antenna as possible to reduce AM interference.

6. **CAUTION** Use of proper gauge wire when installing the brake control is CRITICAL; smaller gauge wire may result in less than efficient braking. Minimum wire gauges are as follows:
  - 1-2 axle applications – 14 GA.
  - 3-4 axle applications – 12 GA.
7. Collection of water inside the trailer connector mounted on the tow vehicle will reduce the life of the connector.
8. Technical Assistance Call Toll-Free: 1-888-785-5832 or [www.tekonsha.com](http://www.tekonsha.com)

#### Wiring Legend

- + BLACK Wire (Positive Battery)
- WHITE Wire (Negative Battery)
- ⊗ RED Wire (cold side of stoplight switch)
- ☐ BLUE Wire (brake output to trailer)

1. The WHITE (-) wire must be connected to a known ground.
2. **CAUTION** Inadequate grounding may cause intermittent braking or lack of sufficient voltage to trailer brakes. The WHITE wire must be connected to a suitable ground location. The negative terminal of the battery is a suitable ground location in the absence of a Trailer Tow Package connection.
3. Connect BLACK (+) wire through an automatic reset circuit breaker (20 amp for 1-2 axles, 30 amp for 3-4 axles) to the POSITIVE (+) terminal of the battery. The BLACK wire is the power supply line to the brake control.
4. The RED (stoplight) wire must be connected to the cold side of the brake pedal stoplight switch. Splice down line from the switch. DO NOT disturb the position of the switch.
5. The BLUE (brake output) wire must be connected to the trailer connector's brake wire.

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Tap brake master electric brake controller manual is an essential guide for anyone looking to understand the functionality, installation, and maintenance of electric brake controllers for trailers. These devices play a crucial role in ensuring safe and efficient towing by providing controlled braking for trailers equipped with electric brakes. In this article, we will explore the components, workings, installation procedures, troubleshooting tips, and maintenance practices for electric brake controllers.

## Understanding Electric Brake Controllers

Electric brake controllers are devices that manage the braking system of trailers equipped with electric brakes. They help synchronize the braking between the tow vehicle and the trailer, resulting in smoother stops and enhanced safety.

# Components of an Electric Brake Controller

An electric brake controller typically consists of the following components:

1. **Controller Unit:** The main device that houses the electronics and user interface.
2. **Wiring Harness:** Connects the controller to the vehicle's electrical system and the trailer's brakes.
3. **Mounting Bracket:** A bracket to secure the controller unit in the vehicle.
4. **Adjustable Settings:** Features that allow users to adjust the sensitivity and braking force.
5. **Manual Override:** A function that enables the driver to apply the trailer brakes independently from the tow vehicle brakes.

## How Electric Brake Controllers Work

Electric brake controllers operate by sending a signal from the vehicle's brake system to the trailer's electric brakes. Here's a step-by-step breakdown of their operation:

1. **Detection of Brake Application:** When the driver presses the brake pedal in the tow vehicle, the brake controller detects this action.
2. **Signal Transmission:** The controller sends a signal to the trailer's electric brakes, activating them.
3. **Adjustable Braking Force:** Depending on the controller settings, the intensity of the braking force can be adjusted to match the load and driving conditions.
4. **Synchronization:** The electric brakes on the trailer engage in synchrony with the tow vehicle's brakes, reducing the risk of jackknifing and providing a smoother braking experience.

## Installation of Electric Brake Controllers

Installing a tap brake master electric brake controller can be straightforward if you follow the right steps. Below, we outline the installation process:

### Tools and Materials Needed

- Electric brake controller
- Wiring harness (if not included)
- Mounting bracket
- Wire connectors
- Electrical tape

- Basic hand tools (screwdrivers, pliers, etc.)

## Step-by-Step Installation Process

1. Choose a Location: Select a suitable location on or near the dashboard of your vehicle to install the controller. It should be easily accessible for adjustments while driving.
2. Mount the Controller: Use the mounting bracket to secure the controller in place. Ensure it is level for proper functionality.
3. Connect the Wiring:
  - Connect the wiring harness to the controller according to the manufacturer's instructions.
  - Route the wiring from the controller to the vehicle's brake light switch and the trailer's connector.
4. Wiring Connections:
  - Connect the power wire to the vehicle's battery or fuse box.
  - Connect the ground wire to a suitable ground point on the vehicle.
  - Connect the brake signal wire to the brake light switch.
5. Connect to the Trailer: Use a 7-way connector to link the controller to the trailer's electric brake system. Ensure all connections are secure.
6. Test the Installation: Before hitting the road, test the brakes by applying the vehicle brakes and checking the trailer's responsiveness.

## Adjusting Electric Brake Controllers

Once installed, you may need to adjust the controller settings to ensure optimal performance. Here are some key adjustments you might consider:

### Sensitivity Settings

Sensitivity settings determine how quickly the trailer brakes respond when the vehicle brakes are applied. To adjust sensitivity:

1. Start with a Low Setting: Begin with the lowest sensitivity setting.
2. Test Drive: Take a short drive and apply the brakes gradually.
3. Increase Sensitivity: If the trailer does not brake in sync, gradually increase the sensitivity until you find the right balance.

## Manual Override Function

The manual override feature allows you to apply the trailer brakes without engaging the vehicle brakes. This can be useful in situations where additional braking force is needed. To use this feature:

1. **Locate the Manual Override Button:** This is usually located on the controller itself.
2. **Press the Button:** Gradually press the button to apply the trailer brakes as needed.

## Troubleshooting Common Issues

Despite their reliability, electric brake controllers may encounter issues. Here are some common problems and their solutions:

- **Brakes Not Engaging:** Check wiring connections for any loose or damaged wires. Ensure the controller is powered correctly.
- **Uneven Braking:** Adjust sensitivity settings. Test the brakes in a safe environment to ensure even application.
- **Controller Not Responding:** Inspect the fuse and wiring. Replace blown fuses and ensure proper connections.
- **Warning Light on Controller:** Refer to the controller's manual for specific error codes and troubleshooting steps.

## Maintenance of Electric Brake Controllers

Regular maintenance of your tap brake master electric brake controller is vital to ensure optimal performance and longevity. Here are some maintenance practices to consider:

1. **Inspect Wiring and Connections:** Regularly check all wiring and connections for signs of wear, corrosion, or looseness. Replace any damaged components promptly.
2. **Test the Controller:** Periodically test the braking system to ensure it is functioning correctly. This includes checking sensitivity adjustments and the manual override.
3. **Clean the Unit:** Keep the controller clean and free from dirt or debris.

Use a damp cloth to wipe down the exterior, avoiding excessive moisture.

4. Check for Software Updates: If your controller has firmware, check for updates from the manufacturer to enhance functionality and address any bugs.

5. Consult the Manual: Always refer to the manufacturer's manual for specific maintenance recommendations and schedules.

## **Conclusion**

Understanding the tap brake master electric brake controller manual is crucial for anyone involved in towing. By grasping the components, installation process, adjustments, troubleshooting, and maintenance practices associated with electric brake controllers, you can ensure a safer and more efficient towing experience. Regular checks and adjustments paired with proper installation will enhance your towing capabilities and contribute to road safety. Always remember to consult the manufacturer's manual for detailed instructions pertinent to your specific model.

## **Frequently Asked Questions**

### **What is a tap brake master electric brake controller?**

A tap brake master electric brake controller is a device used in vehicles to manage and control the electric brakes of a trailer or towed load. It allows the driver to manually adjust the brake force applied to the trailer based on their driving conditions.

### **How do you install a tap brake master electric brake controller?**

Installation typically involves mounting the controller in the vehicle, connecting it to the power supply, and wiring it to the brake system of the trailer. It's important to follow the manufacturer's instructions detailed in the manual for a safe and proper installation.

### **What features should I look for in a tap brake master electric brake controller?**

Look for features such as adjustable sensitivity, a digital display, compatibility with different trailer types, and a built-in manual override. Some models also offer advanced features like Bluetooth connectivity for easier adjustments.

## How do you calibrate a tap brake master electric brake controller?

Calibration usually involves adjusting the controller's settings to match the weight of the trailer and the desired braking response. This can often be done through a series of test drives and adjustments as outlined in the user manual.

## What maintenance is required for a tap brake master electric brake controller?

Regular maintenance includes checking for loose connections, ensuring that the wiring is intact, and periodically testing the controller's functionality. Consult the manual for specific maintenance recommendations and intervals.

## What are common troubleshooting steps for a tap brake master electric brake controller?

Common troubleshooting steps include checking the power supply, ensuring all connections are secure, examining the brake wiring, and resetting the controller if it shows error codes. The manual often provides a troubleshooting section for specific issues.

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Discover how to effectively use your tap brake master electric brake controller with our comprehensive manual. Get expert tips and optimize your towing experience!

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