

# General Maintenance Test Questions And Answers

## **Industrial Maintenance Midterm Exam Questions with 100% Verified Answers.**

1. Clear and concise \_\_\_\_\_ is the key to effective customer service during maintenance and troubleshooting. - **Correct answer** communication
2. In an Industrial facility, downtime due to equipment maintenance or breakdowns can be \_\_\_\_\_.  
A. used for team-building exercises  
B. irrelevant  
C. a way to save money  
D. extremely costly - **Correct answer** extremely costly
3. \_\_\_\_\_ Skills are strategies and actions that allow an individual to communicate effectively with others in a variety of situations. - **Correct answer** interpersonal
4. \_\_\_\_\_ maintenance is unscheduled service on failed equipment that has not received regular maintenance. - **Correct answer** breakdown
5. \_\_\_\_\_ maintenance is scheduled work required to keep equipment in peak operating condition. - **Correct answer** Preventive
6. A plant \_\_\_\_\_ is a complete inventory and condition assessment of a facilities equipment and structure. - **Correct answer** survey
7. Unusual appearance or sounds of operating equipment may be obvious to \_\_\_\_\_ and are signs of a problem that is hard to detect by other means. - **Correct answer** trained maintenance personnel
8. \_\_\_\_\_ monitoring is unscheduled equipment monitoring as required. - **Correct answer** Run-down
9. A \_\_\_\_\_ is a document that details specific maintenance task to be completed. - **Correct answer** work order
10. \_\_\_\_\_ is the systematic investigation of the causes of system problems to determine the best solution. - **Correct answer** troubleshooting
11. The \_\_\_\_\_ is responsible for following and accepting applicable safety regulations, providing necessary safety equipment and training, and reinforcing a workplace culture of safety awareness. - **Correct answer** employer
12. \_\_\_\_\_ is a primary concern during all maintenance work. - **Correct answer** Safety
13. Further study of combustion and extinguishing technologies has revealed that a fourth critical element of a fire is \_\_\_\_\_. - **Correct answer** a sustaining chain reaction
14. A potential cause for arc flash and arc blast is improper \_\_\_\_\_. - **Correct answer** test instrument use
15. Rubber insulating gloves are classified by their \_\_\_\_\_. - **Correct answer** maximum use voltage
16. \_\_\_\_\_ is the use of locks, chains, or other physical restraints to prevent the operation of specific equipment. - **Correct answer** Lock out
17. A \_\_\_\_\_ is a document about a chemical that contains hazard information, including required PPE, storage and handling instructions, and response in case of personal exposure, fire, or chemical spill. - **Correct answer** Safety Data Sheet (SDS)
18. \_\_\_\_\_ is the most common infectious blood borne hazard faced by workers. - **Correct answer** \* Hepatitis B \*

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General maintenance test questions and answers are crucial for both professionals and trainees in the field of maintenance. Understanding these questions can help individuals prepare for certifications, job interviews, or general knowledge assessments. In this

article, we will explore various aspects of general maintenance, including common test questions and answers, the importance of maintenance knowledge, and tips for effective preparation.

## **Importance of General Maintenance Knowledge**

General maintenance knowledge is vital for ensuring that equipment, machinery, and facilities operate efficiently and safely. This knowledge helps in:

1. Preventing Downtime: Regular maintenance prevents unexpected failures that can halt operations, leading to significant losses.
2. Enhancing Safety: Proper maintenance practices reduce the risks of accidents and injuries in the workplace.
3. Extending Equipment Lifespan: Routine checks and repairs can prolong the life of machinery and systems.
4. Improving Efficiency: Well-maintained equipment operates more efficiently, saving energy and resources.
5. Cost Savings: Proactive maintenance can be more cost-effective than reactive repairs.

## **Common General Maintenance Test Questions**

This section will provide a range of general maintenance test questions along with their answers. The questions are categorized into different maintenance domains for better clarity.

### **1. Mechanical Maintenance**

Q1: What is the primary function of a bearing in machinery?

A1: The primary function of a bearing is to reduce friction between moving parts and support the load of rotating components.

Q2: What are the signs of a worn-out belt?

A2: Signs of a worn-out belt include cracking, fraying, squealing noises during operation, and visible wear patterns.

Q3: How often should you lubricate machinery?

A3: Machinery should be lubricated according to the manufacturer's recommendations, usually specified in the equipment manual. Typically, lubrication is performed at regular intervals, such as every month or every few hundred operating hours.

### **2. Electrical Maintenance**

Q4: What is the purpose of a circuit breaker?

A4: A circuit breaker is designed to protect electrical circuits from overloads and short circuits by interrupting the flow of electricity when a fault is detected.

Q5: How can you safely test for voltage in an electrical circuit?

A5: To safely test for voltage, use a multimeter set to the appropriate voltage range. Ensure the probes are insulated, and avoid touching live wires. Always follow lockout/tagout procedures before working on electrical systems.

Q6: What is the difference between AC and DC current?

A6: AC (Alternating Current) is an electric current that reverses direction periodically, while DC (Direct Current) flows in one direction only. AC is commonly used for power distribution, while DC is often used in batteries and electronics.

### **3. Plumbing Maintenance**

Q7: What is the function of a water pressure regulator?

A7: A water pressure regulator controls the pressure of water entering a building, preventing damage to plumbing fixtures and ensuring a steady flow of water.

Q8: How can you identify a leaky faucet?

A8: Signs of a leaky faucet include dripping water, water stains, and an increase in the water bill. The faucet may also produce a constant sound of running water.

Q9: What are the common causes of clogged drains?

A9: Common causes of clogged drains include hair buildup, grease accumulation, foreign objects, and mineral deposits from hard water.

### **4. HVAC Maintenance**

Q10: Why is regular filter replacement important in HVAC systems?

A10: Regular filter replacement is important because clogged filters restrict airflow, reduce system efficiency, and can lead to equipment failure. Clean filters also improve indoor air quality.

Q11: What is the purpose of refrigerant in an air conditioning system?

A11: The purpose of refrigerant is to absorb heat from the indoor air and release it outside, thereby cooling the interior space.

Q12: How often should HVAC systems be serviced?

A12: HVAC systems should be serviced at least once a year, preferably before the start of the heating or cooling season. Regular maintenance checks help ensure optimal performance and efficiency.

# Preparation Tips for General Maintenance Tests

To effectively prepare for general maintenance tests, consider the following tips:

1. **Study the Basics:** Familiarize yourself with the fundamental concepts of mechanical, electrical, plumbing, and HVAC systems.
2. **Hands-On Practice:** Engage in practical exercises and real-world applications to reinforce your theoretical knowledge.
3. **Use Flashcards:** Create flashcards for key terms and concepts to aid memorization and quick review.
4. **Take Practice Tests:** Utilize practice tests to gauge your understanding and identify areas that need improvement.
5. **Join Study Groups:** Collaborate with peers to discuss topics, share insights, and quiz each other on maintenance-related questions.
6. **Consult Resources:** Refer to textbooks, online courses, and industry publications to broaden your knowledge.

## Conclusion

In summary, general maintenance test questions and answers serve as a valuable resource for anyone looking to enhance their maintenance knowledge or prepare for assessments. By understanding the various domains of maintenance and engaging in effective study practices, individuals can build a solid foundation that will benefit their careers and contribute to safer and more efficient workplaces. With the right preparation and commitment to learning, mastering general maintenance can lead to numerous opportunities and advancements in various industries.

## Frequently Asked Questions

### **What is the primary purpose of regular general maintenance?**

The primary purpose of regular general maintenance is to ensure the optimal functioning of equipment, prevent unexpected breakdowns, and extend the lifespan of assets.

### **What are some common tools used in general maintenance?**

Common tools used in general maintenance include screwdrivers, wrenches, pliers, hammers, levels, tape measures, and power tools like drills and saws.

### **How often should general maintenance be performed on**

## **equipment?**

General maintenance should typically be performed according to the manufacturer's recommendations, which can range from weekly, monthly, to annually, depending on the equipment and usage.

## **What is preventive maintenance?**

Preventive maintenance involves scheduled maintenance tasks aimed at preventing equipment failures and prolonging its life, rather than waiting for a breakdown to occur.

## **What are the signs that equipment needs maintenance?**

Signs that equipment needs maintenance include unusual noises, leaks, decreased performance, warning lights, and visible wear or damage.

## **What is the difference between general maintenance and corrective maintenance?**

General maintenance refers to routine tasks performed to keep equipment running smoothly, while corrective maintenance is performed after a failure occurs to restore functionality.

## **Why is documentation important in general maintenance?**

Documentation is important in general maintenance as it provides a record of maintenance activities, helps track equipment performance, and ensures compliance with safety regulations.

## **What role does safety play in general maintenance?**

Safety plays a crucial role in general maintenance by ensuring that procedures are followed to prevent accidents, protecting workers, and maintaining a safe working environment.

## **How can technology be leveraged for general maintenance?**

Technology can be leveraged for general maintenance through the use of maintenance management software, IoT sensors for monitoring equipment conditions, and automated scheduling systems.

## **What should be included in a general maintenance checklist?**

A general maintenance checklist should include tasks such as inspecting equipment, cleaning, lubricating moving parts, checking fluid levels, and testing safety features.

<https://soc.up.edu.ph/49-flash/pdf?dataid=mTW11-6651&title=protein-synthesis-worksheet-key.pdf>

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