


Eastwood Epoxy Primer Instructions




PRODUCT INFORMATION SHEET
Sept. 2007

part #50242ZP

EPOXY PRIMER

50242ZP	Epoxy Primer — Gray	1 Quart
50243ZP	Epoxy Primer Catalyst	1 Quart
50244ZP	Epoxy Primer — Gray	1 Gallon
50245ZP	Epoxy Primer Catalyst	1 Gallon


Eastwood's direct-to-metal Epoxy Primer suits a variety of needs, providing exceptional resistance to corrosion, fast build, superb color holdout and unsurpassed adhesion to bare metal substrates. This 2-part system is a must-have for any restoration project. Features the superior durability of a catalyzed system, but without isocyanates, lead or chromate. Thanks to excellent filling qualities, this epoxy is ideal for use after sand/media blasting. This system is National Rule Compliant (Primer; Max VOC 4.8 lbs/Gal).



SAFETY
This product was designed for and is intended solely for use by trained professionals. Read all warning statements and heed all recommended safety precautions before proceeding.

DO NOT USE THIS SYSTEM WITHOUT SUFFICIENT VENTILATION. Users must wear appropriate, properly fitted NIOSH-approved activated charcoal cartridge respirator if a forced fresh-air system is not available. Always wear eye and face protection, as well as gloves and protective clothing. Do not use this product, or be exposed to spray mist / vapors if you have respiratory problems. KEEP OUT OF REACH OF CHILDREN AND PETS.

This system comprises multiple components. Once mixed, this system will have hazards of all components. Read warnings on all packages before opening.



SURFACE PREPARATIONS
For use over bare metal once previous finish has been blasted or stripped and all traces of surface rust are removed. Clean surface with a Wax and Grease Remover such as Eastwood's 11999ZP, a strong solvent blend designed to remove tar, wax, grease, road grime, silicone and surface contaminants. If any new or smooth metal remains, be sure to abrade surface, then re-clean with 11999ZP or other appropriate solvent product.

When applying Eastwood Epoxy Primer over existing finishes, use same steps starting with the Wax and Grease Remover (11999ZP). Abrade the surface with 320 to 400 grit, then re-clean with 11999ZP or other appropriate solvent product to remove any debris prior to application.

PAGE 1

Eastwood epoxy primer instructions are essential for anyone looking to achieve a professional-quality finish on their automotive or restoration projects. Epoxy primers are renowned for their excellent adhesion, corrosion resistance, and durability, making them an ideal choice for various applications, including metal surfaces, fiberglass, and previously painted areas. This article will provide a comprehensive overview of Eastwood epoxy primer, including preparation, application, and tips for achieving the best results.

Understanding Epoxy Primer

Epoxy primers are two-component coatings that consist of a resin and a hardener. When mixed together, they chemically react to form a rigid, protective layer that adheres well to various substrates. Eastwood epoxy primer is specifically formulated to provide excellent corrosion resistance and durability, making it a popular choice among automotive enthusiasts and professionals alike.

Benefits of Using Eastwood Epoxy Primer

- Superior adhesion: Forms a strong bond with metal and non-metal surfaces.
- Corrosion resistance: Protects against rust and oxidation.
- Versatility: Can be used on bare metal, fiberglass, and previously painted surfaces.
- Ease of application: Can be applied using a spray gun or aerosol can.
- Excellent filling properties: Provides a smooth surface for subsequent topcoats.
- Fast drying time: Allows for efficient project timelines.

Preparation Before Application

Proper preparation is crucial to achieving a successful finish with Eastwood epoxy primer. Follow these steps to ensure the best results:

1. Gather Necessary Tools and Materials

Before you begin, make sure you have the following tools and materials on hand:

- Eastwood epoxy primer (resin and hardener)
- Mixing container
- Stir stick
- Paint spray gun or aerosol can
- Personal protective equipment (PPE) including gloves, goggles, and a respirator
- Sandpaper (various grits)
- Cleaning solvent (such as acetone or wax and grease remover)
- Tack cloth

2. Surface Preparation

The surface must be properly prepared to ensure good adhesion of the epoxy primer. Follow these steps:

- Cleaning: Remove any dirt, grease, or contaminants using a cleaning solvent. This step is vital for ensuring that the primer adheres properly.
- Sanding: Use sandpaper to scuff the surface. For bare metal, start with 80-120 grit sandpaper and finish with 220 grit. For previously painted surfaces, ensure the paint is well-adhered, and sand to create a rough surface.
- Dust removal: After sanding, use a tack cloth to wipe away dust and debris.

3. Masking

Mask off any areas that you do not want to be coated with primer. Use painter's tape and plastic sheeting to protect surrounding surfaces.

Mixing the Epoxy Primer

Proper mixing of the Eastwood epoxy primer is crucial for achieving the desired results. Follow these instructions:

1. Ratio of Mixing

The typical mixing ratio for Eastwood epoxy primer is:

- 2 parts primer resin to 1 part hardener

Always check the product label for specific instructions, as different formulations may have varying ratios.

2. Mixing Process

- In a clean mixing container, pour the appropriate amount of primer resin.
- Add the hardener in the specified ratio.
- Stir the mixture thoroughly for at least 3-5 minutes to ensure complete blending. Scrape the sides and bottom of the container to incorporate all components.

3. Induction Time

Allow the mixed primer to sit for 15-30 minutes. This induction time helps the chemicals to react properly and enhances the performance of the primer.

Application of Eastwood Epoxy Primer

Once you have prepared the surface and mixed the primer, it is time to apply it.

1. Equipment Setup

If using a spray gun, follow these tips:

- Air pressure: Adjust the air pressure to around 10-15 psi for optimal atomization.
- Nozzle size: A 1.4mm to 1.8mm nozzle is generally ideal for epoxy primer.

If using an aerosol can, shake the can vigorously for a couple of minutes to ensure even mixing.

2. Application Technique

- Hold the spray gun or aerosol can about 6-10 inches from the surface.
- Apply the primer in light, even coats. Overlap each pass by about 50% to ensure complete coverage.
- Keep the gun or can moving to avoid runs or sags.
- Depending on the thickness of the application, you may need to apply multiple coats. Allow each coat to dry as per the manufacturer's instructions before applying the next.

3. Drying and Curing

- Touch dry: Typically within 30-60 minutes, depending on ambient temperature and humidity.
- Handle dry: Usually achieved within 4-6 hours.
- Fully cured: Allow 24 hours before applying topcoats for optimal hardness and adhesion.

After Application Care

After applying the Eastwood epoxy primer, proper care is essential to ensure its longevity.

1. Clean Up

- Clean your spray equipment immediately after use with an appropriate solvent.
- Dispose of any waste materials according to local regulations.

2. Inspect the Surface

Once the primer has dried, inspect the surface for imperfections, such as runs or orange peel. If necessary, lightly sand the surface with fine-grit sandpaper (400 grit) and clean off any dust before applying the topcoat.

Tips for Best Results

- **Temperature and Humidity:** Aim to apply the primer in a controlled environment where temperatures are between 70°F and 80°F with low humidity for optimal drying conditions.
- **Test Spray:** Before applying to the main surface, do a test spray on a scrap piece to ensure proper coverage and finish.
- **Topcoat Compatibility:** Ensure that the topcoat you plan to use is compatible with epoxy primer. Consult the manufacturer's guidelines for recommendations.

Troubleshooting Common Issues

Even with careful preparation and application, issues can arise. Here are some common problems and solutions:

- **Orange Peel Texture:** This can occur due to improper spray technique or too high air pressure. Ensure consistent distance and speed while spraying.
- **Poor Adhesion:** If the primer peels away, it may be due to inadequate surface preparation. Always clean and sand the surface thoroughly before application.
- **Runs and Sags:** This typically happens when applying too thick of a coat. Apply thinner coats and allow for drying between applications.

Conclusion

Following these Eastwood epoxy primer instructions can significantly enhance the quality and durability of your projects. The right preparation, careful mixing, and proper application will yield a professional-looking finish that stands the test of time. Whether you're restoring a classic car or working on a DIY project, using Eastwood epoxy primer will help you achieve results you can be proud of. Remember to always consult product-specific guidelines and safety data sheets to ensure a safe and effective application process. Happy painting!

Frequently Asked Questions

What surface preparation is necessary before applying Eastwood epoxy primer?

Before applying Eastwood epoxy primer, ensure the surface is clean, dry, and free of rust, grease, and other contaminants. Sanding or grinding may be required to achieve a smooth surface, and any existing paint should be removed.

How should Eastwood epoxy primer be mixed and applied?

Eastwood epoxy primer should be mixed thoroughly in a 1:1 ratio of epoxy resin to hardener. It can be applied using a spray gun, brush, or roller. For best results, use a spray gun with a 1.4-1.8mm tip and apply in thin, even coats.

What is the recommended drying time for Eastwood epoxy primer?

The recommended drying time for Eastwood epoxy primer is typically 30 minutes to 1 hour for tack-free drying at room temperature. However, full cure can take up to 7 days depending on temperature and humidity.

Can Eastwood epoxy primer be top-coated, and if so, when?

Yes, Eastwood epoxy primer can be top-coated with paint or clear coat. It is best to apply the top coat within 24 hours of the primer application to ensure proper adhesion. If more than 24 hours has passed, light sanding is recommended before top-coating.

What safety precautions should be taken when using Eastwood epoxy primer?

When using Eastwood epoxy primer, always wear appropriate personal protective equipment, including gloves, goggles, and a respirator. Ensure proper ventilation in the workspace to avoid inhaling fumes and follow all safety guidelines provided on the product label.

Find other PDF article:

<https://soc.up.edu.ph/41-buzz/files?docid=gkp51-0043&title=mms-website-chemistry.pdf>

[Eastwood Epoxy Primer Instructions](#)

Shop High-Quality Paints for Base Coat Painting | Eastwood

Find the perfect finish to reflect the personality of you and your vehicle by coming to Eastwood for base coat painting material in both factory colors and OEM hues.

Auto Body Panel Installation Equipment - Eastwood

Put new or repaired auto body panels on your car with all the necessary tools and accessories from Eastwood. From complete panel kits to rivets and clamps, we have what you need to do ...

Welding Accessories & Welding Tools for Sale - Eastwood

Work metal like a pro with Eastwood welding accessories to enhance your performance and safety. Everything from carts, torches, tables, gloves and more.

Metal Fabrication Tools & Accessories - Eastwood Automotive

We offer a wide range of metalworking tools and supplies from top brands like Eastwood, Baileigh, Woodward Fab, Shop Fox, Jet, and more, all trusted by DIY enthusiasts and professionals alike.

Buy Single Stage Urethane Paints for Auto Enthusiasts | Eastwood

Coat your car in a high-quality finish with less hassle by choosing single-stage urethane car paint from Eastwood that's durable, fast and good-looking.

Eastwood Automotive Paint Supplies and Accessories

Put a beautiful coat on your muscle car or hot rod by using Eastwood HVLP paint guns, detail guns, safety equipment and other accessories that Do the Job Right.

Shop Auto Paint & Painting Supplies | Eastwood

Get the best auto paints for your car with Eastwood Painting Supplies. Our high-quality paints ensure a flawless finish. Shop now for professional-grade results.

Eastwood Auto Restoration Supplies - Eastwood Auto

The Eastwood Company provides unique automotive tools and supplies, as well as expert advice and solutions, for the classic car and hot rod enthusiast. Visit us online today.

Eastwood Auto Body Tools - DIY Body Shop Supplies

Repair damage to any vehicle with the best bodywork tools from Eastwood. Shop for dent removers, plastic welders, sanders and other pro-quality supplies.

Epic Deals and Clearance Sales on Eastwood Automotive Tools

Eastwood has regular specials on base coats, ceramic paints, power coating powders, custom paints and other finish supplies. You'll also find painting equipment on sale along with paint ...

Shop High-Quality Paints for Base Coat Painting | Eastwood

Find the perfect finish to reflect the personality of you and your vehicle by coming to Eastwood for base coat painting material in both factory colors and OEM hues.

Auto Body Panel Installation Equipment - Eastwood

Put new or repaired auto body panels on your car with all the necessary tools and accessories from Eastwood. From complete panel kits to rivets and clamps, we have what you need to do ...

Welding Accessories & Welding Tools for Sale - Eastwood

Work metal like a pro with Eastwood welding accessories to enhance your performance and safety. Everything from carts, torches, tables, gloves and more.

Metal Fabrication Tools & Accessories - Eastwood Automotive

We offer a wide range of metalworking tools and supplies from top brands like Eastwood, Baileigh, Woodward Fab, Shop Fox, Jet, and more, all trusted by DIY enthusiasts and ...

Buy Single Stage Urethane Paints for Auto Enthusiasts | Eastwood

Coat your car in a high-quality finish with less hassle by choosing single-stage urethane car paint from Eastwood that's durable, fast and good-looking.

Eastwood Automotive Paint Supplies and Accessories

Put a beautiful coat on your muscle car or hot rod by using Eastwood HVLP paint guns, detail guns, safety equipment and other accessories that Do the Job Right.

Shop Auto Paint & Painting Supplies | Eastwood

Get the best auto paints for your car with Eastwood Painting Supplies. Our high-quality paints ensure a flawless finish. Shop now for professional-grade results.

Eastwood Auto Restoration Supplies - Eastwood Auto

The Eastwood Company provides unique automotive tools and supplies, as well as expert advice and solutions, for the classic car and hot rod enthusiast. Visit us online today.

Eastwood Auto Body Tools - DIY Body Shop Supplies

Repair damage to any vehicle with the best bodywork tools from Eastwood. Shop for dent removers, plastic welders, sanders and other pro-quality supplies.

Epic Deals and Clearance Sales on Eastwood Automotive Tools

Eastwood has regular specials on base coats, ceramic paints, power coating powders, custom paints and other finish supplies. You'll also find painting equipment on sale along with paint ...

Unlock the secrets to a flawless finish with our Eastwood epoxy primer instructions. Learn more about application tips and techniques for professional results!

[Back to Home](#)