

Dayton Drill Press 3z919d Manual

Operating Instructions & Parts Manual

SPHC3B

Please read and save these instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Retain instructions for future reference.

Dayton® 17" Floor Model Drill Press

Description

Dayton Drill Press features a heavy cast iron base, column collar, work table and head. Work table height is adjustable using rack and pinion. Table can be tilted 45° both right and left, and rotates 360° on a vertical axis. Work table surface is precision ground which features T-slots for secure, accurate mounting of workpiece and a coolant trough. Digital readout displays spindle depth and RPM. Other features of the Dayton drill press are an enclosed ball bearing quill assembly, quick belt change and tension mechanism, positive quick-adjust feed depth stop and a 1 HP, 1725 RPM motor. A chuck and chuck arbor are included.

Dayton drill presses are ideal for use in home shops, maintenance shops and light industrial applications. Spindle speeds are adjustable for drilling steel, cast iron, aluminum, wood and plastic.

Unpacking

Refer to Figure 1.

A WARNING Be careful not to touch overhead power lines, piping, lighting, etc., if lifting equipment is used. Drill press weighs up to 216 lbs. Proper tools, equipment and qualified personnel should be employed in all phases of unpacking and installation.

Crates should be handled with care to avoid damage from dropping, bumping, etc. Store and unpack crates with correct side up. After uncrating drill press, inspect carefully for any damage that may have occurred during transit. Check for loose, missing or damaged parts. If any damage or loss has occurred, claim must be filed with carrier immediately. Check for completeness. Immediately report missing parts to dealer.

Check for shipping damage. If damage has occurred, a claim must be filed with the carrier immediately. Check for completeness. Immediately report missing parts to dealer.

The drill press is shipped unassembled. Locate and identify the following assemblies and loose parts:

- A Head Assembly
- B Table
- C Base
- D Column Assembly

- E Feed Handle Knob
- F Feed Handle
- G Table Handle
- H Table Handle Knob
- I Center Pulley Assembly

Figure 1 - Unpacking

Not Shown: Drill Chuck with Key, Arbor, Drill Drift, M8 x 24 Key, Plate, M6 x 16 Tap Screw, five M10 x 24 Socket Head Bolts, J, S and 8mm Hex Wrenches, two M8 x 125 Hex Head Bolts, two M8 Lock Washers, four M8 Flat Washers, and two M8 Hex Nuts.

IMPORTANT: Many unpainted steel surfaces, such as column and table top, have been coated with a protectant. To ensure proper fit and operation, remove coating. Coating is easily removed with

mild solvents, such as mineral spirits, and a soft cloth. Avoid getting solution on paint or any of the rubber or plastic parts. Solvents may deteriorate these finishes. Use soap and water on paint, plastic or rubber components. After cleaning, cover all exposed surfaces with a light coating of oil. Paste wax is recommended for table top.

A WARNING Never use highly volatile solvents.

Non-flammable solvents are recommended to avoid possible fire hazard.

Specifications

Chuck size.....	1/25-5/8, JT3
Spindle taper.....	MT2
Spindle travel.....	.5"
Quill diameter.....	2.047"
Quill collar diameter.....	2.60" (66mm)
Column diameter.....	3.15"
Speeds.....	16
RPM.....	138-3476
Swing.....	17"
Table size.....	11½ x 13"
Table working surface.....	11½ x 13"
T-slots (diagonal).....	4 x 14mm
Base size.....	12½ x 19½"
Base working surface.....	10½ x 11"
Drilling capacity (cast iron).....	5/8"
Distance, spindle to table.....	1½-25"
Distance, spindle to base.....	45"
Overall height.....	65½"
Weight.....	206 lbs
Shipping weight.....	216 lbs
Motor.....	1 HP, 120/240 V, 1725 RPM 10.25/1 Amps, 60 Hz

General Safety Information

A WARNING For your own safety, read all of the instructions and precautions before operating tool.

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Dayton drill press 3z919d manual is an essential resource for users who want to maximize the performance and lifespan of their drill press. This manual provides comprehensive guidelines on the operation, maintenance, and troubleshooting of the Dayton drill press model 3Z919D. Understanding this tool's features and functions can significantly improve your woodworking and metalworking experiences.

Overview of the Dayton Drill Press 3Z919D

The Dayton drill press 3Z919D is a versatile tool designed for both professional and DIY projects. It is equipped with a powerful motor, adjustable speed settings, and a robust build that ensures stability during

operation. This drill press is ideal for drilling holes in various materials such as wood, metal, and plastics, making it a valuable addition to any workshop.

Key Features

Some of the notable features of the Dayton drill press 3Z919D include:

- Powerful Motor: Equipped with a powerful motor that provides consistent performance.
- Variable Speed Control: Users can easily adjust the speed depending on the material being drilled, enhancing precision.
- Adjustable Table: The drill press comes with an adjustable table that can be moved up and down to accommodate different workpiece sizes.
- Depth Stop: This feature allows users to set a specific drilling depth, ensuring uniformity across multiple holes.

Safety Precautions

Before operating the Dayton drill press 3Z919D, it is crucial to adhere to safety precautions to prevent accidents and injuries. Here are some essential safety tips:

1. Personal Protective Equipment (PPE): Always wear safety goggles to protect your eyes from flying debris. Consider using hearing protection if you are operating the drill press for extended periods.
2. Secure Workpieces: Ensure that all workpieces are securely fastened to the drill table to prevent movement during drilling.
3. Keep Work Area Clean: A cluttered workspace can lead to accidents. Keep the area around the drill press clean and free of obstructions.
4. Avoid Loose Clothing: Do not wear loose clothing or jewelry that can get caught in the moving parts of the drill press.
5. Disconnect Power: Before making any adjustments or changing drill bits, always disconnect the power supply to the machine.

Setting Up the Dayton Drill Press 3Z919D

Setting up your Dayton drill press correctly is crucial for optimal performance. Follow these steps to ensure proper setup:

1. Unpacking the Drill Press

- Carefully unpack the drill press and inspect it for any damage that may have occurred during shipping.
- Ensure that all components, including the base, column, table, and motor, are included in the package.

2. Assembling the Drill Press

- Attach the Base: Secure the base to the floor using bolts to prevent any movement during operation.
- Install the Column: Attach the column to the base, ensuring it is vertically aligned.
- Mount the Table: Install the table onto the column, ensuring it can be adjusted for height and angle.
- Attach the Motor: Connect the motor to the column, making sure it is securely fastened.

3. Adjusting the Table and Depth Stop

- Adjust the table to the desired height and angle for your specific drilling tasks.
- Set the depth stop by turning the depth adjustment knob to your desired depth setting.

Operating the Dayton Drill Press 3Z919D

Once your drill press is set up, it's time to learn how to operate it. Follow these steps for effective drilling:

1. Selecting the Right Drill Bit

Choosing the right drill bit is crucial for the success of your project. Consider the following factors when selecting a drill bit:

- Material: Ensure the drill bit is appropriate for the material you are working with (e.g., high-speed steel for metal, wood bits for wood).
- Size: Choose a drill bit size that matches the hole diameter required for your project.

2. Securing the Workpiece

- Use clamps to secure the workpiece firmly to the drill table, ensuring it does not move during drilling.

3. Adjusting Speed Settings

- Based on the material you are drilling, adjust the speed settings of the drill press using the variable speed control feature.

4. Starting the Drill Press

- Ensure that the drill bit is clear of the workpiece and power on the drill press.
- Gradually lower the drill bit to the workpiece, applying gentle pressure.

5. Finishing the Drilling Process

- Once the hole is drilled, lift the drill bit away from the workpiece and allow the machine to come to a complete stop before removing the workpiece.

Maintenance of the Dayton Drill Press 3Z919D

Regular maintenance is essential to keep your drill press in optimal condition. Follow these maintenance tips:

1. Cleaning

- After each use, clean the drill press to remove dust and debris. Use a soft brush or cloth to wipe down the surfaces.
- Ensure that the drill bit and table are free of any residue that could affect performance.

2. Lubrication

- Lubricate the moving parts of the drill press regularly to prevent wear and ensure smooth operation. Refer to the manual for specific lubrication points and recommended lubricants.

3. Checking Electrical Connections

- Periodically inspect all electrical connections for signs of wear or damage. If any issues are found, consult a qualified technician for repairs.

4. Inspecting the Drill Bits

- Regularly check the condition of your drill bits. Replace any dull or damaged bits to maintain drilling efficiency.

Troubleshooting Common Issues

Even with proper maintenance, users may encounter issues while operating the Dayton drill press 3Z919D. Here are some common problems and their solutions:

1. Drill Bit Binding

- Cause: The drill bit may be dull, or the workpiece is not secured properly.
- Solution: Replace the drill bit and ensure the workpiece is securely clamped.

2. Inconsistent Speed

- Cause: Variations in power supply or motor issues.
- Solution: Check the power source and inspect the motor for any faults.

3. Vibration During Operation

- Cause: The drill press may not be level, or the workpiece is not secure.
- Solution: Check the level of the drill press and secure the workpiece firmly to the table.

Conclusion

The Dayton drill press 3Z919D manual is an invaluable guide for both beginners and experienced users. By understanding its features, adhering to safety precautions, and following proper operating and maintenance procedures, you can ensure that your drill press remains a reliable tool in your workshop. Whether you are working on woodworking projects or metal fabrication, the Dayton drill press will help you achieve precise and professional results. Always refer to the manual for specific instructions and troubleshooting tips to get the most out of your machine.

Frequently Asked Questions

What is the primary use of the Dayton drill press 3Z919D?

The Dayton drill press 3Z919D is primarily used for precision drilling in various materials like wood, metal, and plastic, allowing for consistent and accurate hole placement.

Where can I find the manual for the Dayton drill press 3Z919D?

The manual for the Dayton drill press 3Z919D can typically be found on the manufacturer's website, or through authorized distributors and online retail platforms.

What are the key features of the Dayton drill press 3Z919D?

Key features of the Dayton drill press 3Z919D include adjustable speed settings, a sturdy construction, a tilting table, and a powerful motor for various drilling applications.

How do I adjust the speed settings on the Dayton drill press 3Z919D?

To adjust the speed settings on the Dayton drill press 3Z919D, locate the speed adjustment pulley system on the side of the machine and follow the instructions in the manual to change the belt configuration.

What safety precautions should I take when using the Dayton drill press 3Z919D?

When using the Dayton drill press 3Z919D, wear safety goggles, keep hands away from the drill bit, ensure the workpiece is secured, and never wear loose clothing or jewelry that could get caught in the machinery.

Can the Dayton drill press 3Z919D be used for woodworking?

Yes, the Dayton drill press 3Z919D is suitable for woodworking, making it ideal for tasks such as drilling holes for dowels, countersinking, and other woodworking projects.

What is the maximum drill bit size that the Dayton drill press 3Z919D can accommodate?

The maximum drill bit size the Dayton drill press 3Z919D can accommodate depends on the specific model and its specifications, but it typically can handle bits up to 1/2 inch in diameter.

How do I maintain the Dayton drill press 3Z919D for optimal performance?

To maintain the Dayton drill press 3Z919D, regularly clean the machine, lubricate moving parts, check and replace worn belts, and ensure that all components are tightly secured and functioning properly.

Is the Dayton drill press 3Z919D portable?

The Dayton drill press 3Z919D is not designed to be portable as it is a stationary machine, but it may have mounting options for secure placement in a workshop.

What types of materials can the Dayton drill press 3Z919D drill through?

The Dayton drill press 3Z919D can drill through various materials, including softwoods, hardwoods, metals like aluminum and mild steel, as well as plastics, depending on the appropriate drill bit used.

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